



  
**STEEDA<sup>®</sup>**
  
**S550 HARDCORE Mustang Subframe to Body Bushing Kit**
  
 Installation Instructions for Part #: 555-4041



1. Support the car on a lift or jack stands.
2. Remove the rear subframe and place on a level surface.
3. Remove the bushings indicated in Figure 1. Steeda recommends cutting or burning the rubber out of the bushings before removing the metal sleeve. Take caution not to damage the bushing tube welded to the subframe.  
NOTE: Bushings will need to be removed from both sides. Only one side is shown.

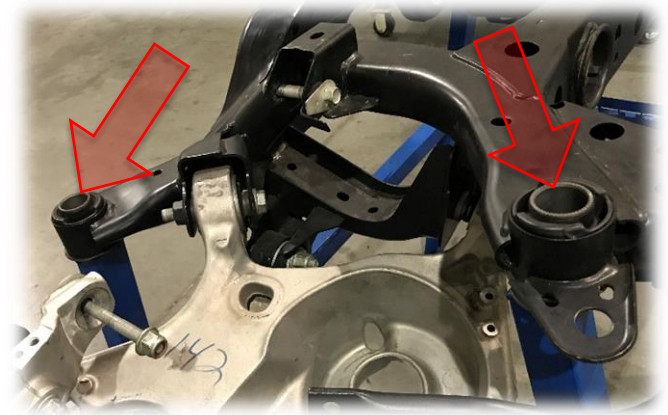


Figure 1: Factory bushings to be removed

4. Press the Steeda subframe bushings into the subframe. See Figure 2 for correct position for each bushing.
5. Reinstall the subframe. Torque the subframe bolts to 129 lb-ft.



Figure 2: Steeda subframe bushings correct locations

**This is a hardcore race part. NVH will be increased when installing this part.**