

MADE IN AMERICA
STEEDA
Focus ST Transmission Cable

Bracket Bushings

Instructions for 555-7061

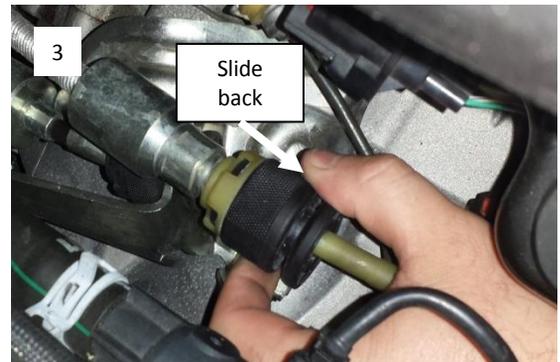
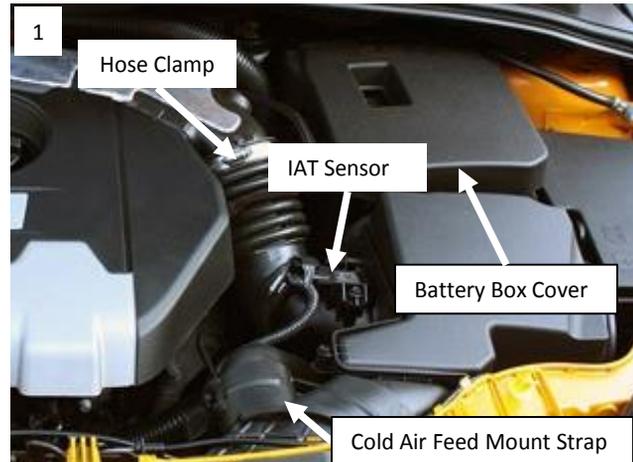


Tools Needed:

1. 10mm wrench or socket/ratchet
2. Flat Head Screwdriver

Installation

1. Remove the engine cover by gently pulling up on the cover around the corners.
2. Loosen the hose clamp securing the rubber intake tube to the hard plastic intake tube. See figure 1.
3. Unplug the electrical connector for the IAT sensor. See figure 1.
4. Unclip the rubber strap securing the cold air feed tubes from their mount at the could air feed coming from the core support. See figure 1.
5. Gently pull up on the air box and dislodge the rubber grommets (beneath the air box) from their locating holes in the inner fender. Gently pull the intake tube off of the plastic tube. Lift out the entire assembly, with intake tube and cold air feed tubes attached, in one piece.
6. Remove the two rubber grommets from their respective studs on the bottom of the air box. Insert the grommets back into their respective holes where they were originally located.
7. Remove the top cover of the battery box, by pulling out and up gently, on each side. See figure 1.
8. Using a large flat head screwdriver, or small pry bar, remove the shifter cables from their studs. See figure 2.
9. Locate the locking sleeve where the shifter cables are secured into the cable bracket. Slide this sleeve back away from the bracket, while pulling up, to remove the cables from the brackets. See figure 3.
10. Remove the clutch line from its bracket, by gently pulling up on the grommet. See figure 4.



11. Remove the 3 bolts from the transmission cable bracket, and remove the bracket. **Note:** The longer bolt secures the clutch line bracket as well.
12. Remove the metal sleeves and grommets from the bracket.
13. Reinstall the bracket, using the Steeda bushings. The thinner bushings will go in between the transmission and the bracket, and the thicker bushings will go on the outside of the bracket. See figure 6.

Note: It may make things easier to install the longer bolt, that holds the clutch line bracket first. Do not tighten this bolt yet, just start it so that the bracket will be held. When this bolt is started, it helps hold the bracket in place so that the other bushings can be installed without having to hold the bracket.
14. Tighten the transmission cable bracket bolts.
15. Reinstall the shifter cables. Remember to slide the locking collar back away from the bracket, while pushing the cables down into their slots.
16. Snap the cables back onto their respective studs.
17. Make sure everything is tight and secure. Reinstall the remaining components in reverse order. Be sure to plug the IAT sensor back in.

