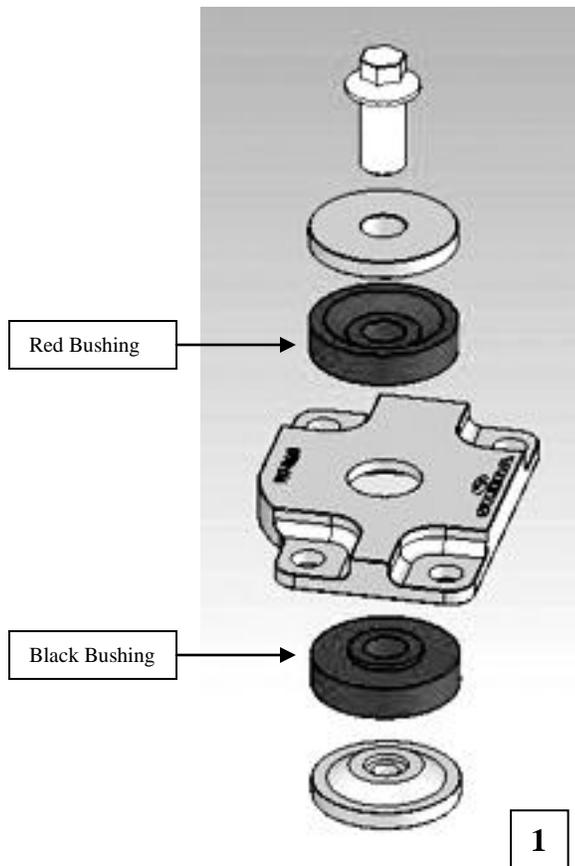


Steeda

Focus Left Upper Engine Mount Installation Instructions

555-4007

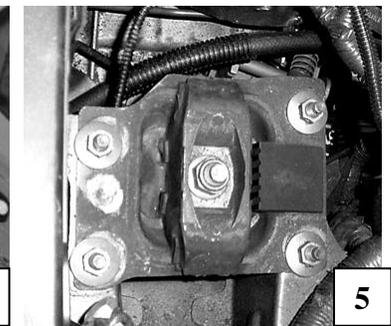
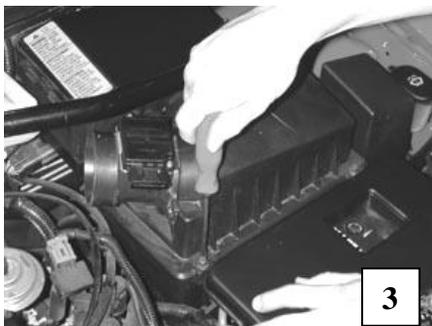
We strongly recommend that a factory shop manual be available for reference during the installation. If you are not confident you can complete the job safely, have the work performed by a certified technician who is familiar with the Focus.



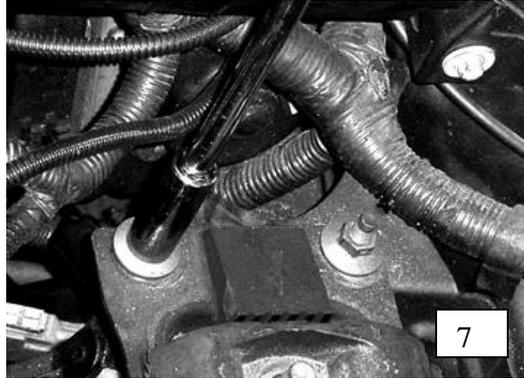
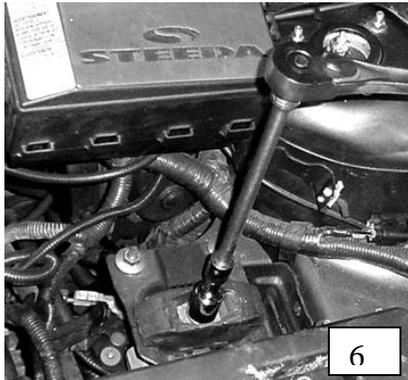
1. Allow the vehicle to cool to room temperature.
2. Raise the vehicle and secure it with jack stands.
3. Properly support the weight of the engine prior to the removal of the motor mount. It is best to use a hydraulic jack placed underneath the transmission. This will allow you to raise or lower the engine as necessary.
4. The stock motor mount is located behind the battery and under the intake filter box on the drivers side of the vehicle.
5. Carefully disconnect the positive terminal of the battery to prevent a short circuit while working around the battery. Be carefully not to touch or touch your tools to the battery terminals.



6. Disconnect the factory intake tube from the filter box. Loosen the hose clamp by the mass air meter and separate the tube from the air box. (Pic 2)
7. Next unplug the mass air meter. To unplug the wire connector, press on the clip and pull. Do not pull on the wires.
8. Use a flat blade screwdriver or 8mm socket to remove the four bolts (one at each corner) that secure the top of the air filter box to the base. Pull the top off, with the mass air still connected. (Pic 3 & 4)



9. Disconnect the PCV line going from the valve cover to the air box base. Remove the factory air box base. To remove the bottom of the filter box, simply pull up on it and it will pop out. Do not be afraid to really tug on it, some are tight, but none are attached with bolts. The motor mount should now be visible. **(Pic 5)**
10. If you have not done so already (Step 3), secure the weight of the engine. Remove the center nut connecting the motor mount to the transmission (21mm socket). **(Pic 6)** Remove the four nuts connecting the motor mount to the chassis (15mm socket) . **(Pic 7)** This should free the motor mount for removal.
11. Assemble the Steeda motor mount assembly as shown above. **(Pic 1)**



12. Slide the Steeda assembly into position over the transmission stud and the four chassis studs. Line up the new assembly and be sure it is seated flat against the chassis bracket. The Steeda logo should face up.
13. Replace the four nuts attaching the motor mount to the chassis. Tighten the new Steeda center nut connecting the motor mount to the transmission. Start all nuts by hand to prevent cross threading and torque according to the shop manual. Note: It may be necessary to reposition the engine to line up the center stud. This should be done carefully to avoid dislodging the engine and transmission from the jack.
14. Double check all connections, replace all parts removed prior to installation, and reconnect the battery.
15. Remove the engine support and carefully lower the vehicle.
16. Carefully test-drive the vehicle in a safe environment to be sure all systems are functional.

