



**STEEDA**<sup>®</sup>  
**2015-2017 F-150 Intercooler Tubes**  
Installation Instructions for Part 555 3616



### Installation

1. Remove “Y” junction of air intake hose assembly as well as engine cover.
2. Loosen hose clamps that connect to intercooler inlets as well as vacuum line on passenger side tube.
3. Working from passenger side tire well, loosen clamp attached to turbo and remove OE pipe.
4. Working from driver side tire well, loosen clamp attached to turbo and remove OE pipe.

5. Loosely install 45 degree silicone coupler to driver side turbo with #36 plain hose clamp and install new upper portion intercooler pipe with 2¼” spring clamp.
6. Slide upper pipe post into OE rubber locating grommet.
7. Install 2 ¼” to 2 ½” transition hose with clamps and 2 ½” hump hose onto intercooler inlet
8. Install lower driver side turbo tube into silicone couplers but do not tighten.
9. The passenger side turbo tube will install with remaining couplers and clamps loosely to passenger side turbo.
10. Install tube post on passenger side pipe into OE grommets.
11. Position tubes so there is adequate clearance between them and that they do not make contact with other parts and tighten clamps.
12. Install barber fitted with pipe sealant tape and connect OE vacuum hose.
13. Reinstall “Y” air inlet tube and engine cover.
14. Reverify tubes are completely inserted into silicone couplers and that all clamps are tightened. Before starting engine and driving vehicle.
15. Start engine and look & listen for possible leaks prior to driving vehicle.