



# STEEDA®

## 2011-2014 S197 Mustang GT Axle Back Exhaust

Installation Instructions for Part #: 555-3614



### **Tools Needed**

1. 13mm & 15mm sockets
2. 3/8" Ratchet
3. 13mm & 15mm wrenches
4. Safety glasses and gloves
5. Vehicle lift / jack and jack stands

### **Installation**

1. Remove 15mm bolts securing pan hard bar/brace to body on driver side of vehicle. Pull pan hard bar down to so mufflers can be removed / installed.
2. Loosen 13mm nuts on ball clamps and spread clamp open. The Steeda exhaust comes with new ball clamps so do not worry about deforming original clamps.
3. With ball clamps removed, remove rearward hangers allowing muffler to slide forward and out of front mount. Liquid soap or silicone spray can be applied to hangers if they do not slide out easily.
4. Break weld on old clamps if necessary to remove and discard.
5. Install new clamps onto new exhaust assembly and slide forward hanger rods into OE rubber hanger. Secure rear hanger rod and lightly attach band clamps.
6. Reposition pan hard bar with OE hardware and torque to factory manual specification. .
7. Adjust muffler to they are parallel with ground and tighten band clamps.
8. Install new exhaust tips ensuring they are centered in rear valence cutouts and protrude equal distance.
9. Tighten flat clamps once desired tip position is achieved.
10. Prior to starting car ensure no wires, hoses, brake lines, tires, etc. are contacting exhaust and have adequate clearance away from exhaust system.
11. Start vehicle and check for exhaust leaks with vehicle running parked. If leaks are found recheck pipe engagement and clamp tightness.
12. Drive vehicle for short distance then check entire system for exhaust leaks.