



## Steeda Rear Swaybar For 2020 Ford Explorer

Instructions for part #555-1030

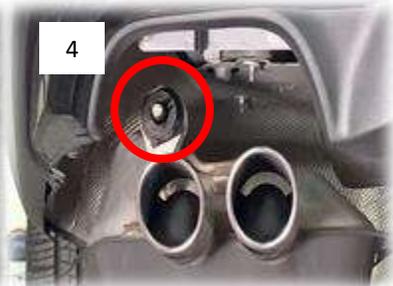


### Tools Needed:

1. 7mm, 15mm and 18mm box end wrenches
2. Ratchet
3. 10mm, 15mm sockets
4. Torx T40
5. Extension
6. Pry bar
7. Silicone spray (or similar formula)

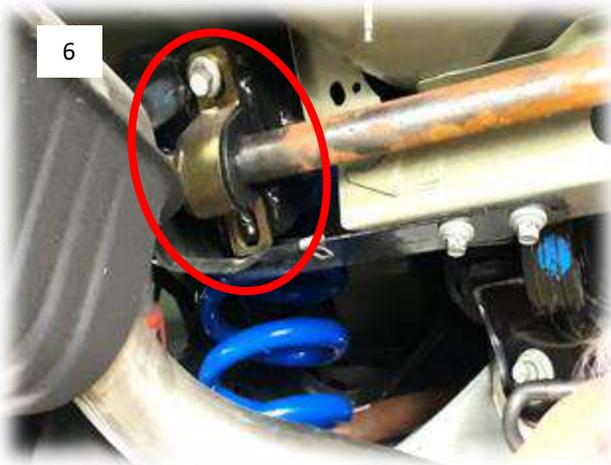
### Lower the Exhaust & Heat Shields

1. Lift the rear of the car so that the rear wheels are off the ground. Use caution when operating a lift or jack stands to ensure the car is stable and safe to work around and underneath.
2. Using the ratchet, extension, and 10mm socket, remove the heat shield bolts indicated in Figure 1 on both the driver and passenger side.
3. With a 7mm socket remove the two screws on the front & backside of the heat shield. Pull down the heat shield once screws have been removed. As indicated in Figure 2
4. Drop each side of the exhaust by removing the rubber hanger with a pry bar. Silicone spray will help it slide. As indicated in Figure 3
5. Using a 10mm socket, remove muffler bracket bolts located above the exhaust tips. As indicated in Figure 4
6. This will expose the last heat shield bolt to be removed.



## Remove the Stock Rear Swaybar

1. Using a T40 and 18mm box end wrench, remove the upper swaybar endlink nut.
2. Remove the swaybar pivot mount bolts with a 15mm socket and slide the swaybar out the side the vehicle. Figure 6 & 7



## Urethane Grease Swaybar Bushings

1. Generously grease the inside of the swaybar bushings and the outside of the centering washers with the supplied grease packet. Figure 8 & 9
2. Slip the bushings and brackets over the swaybar to the outside of the centering washers. See figure 10.



## Installing the Steeda Rear Swaybar

1. Feed the Steeda Rear Swaybar in the same way the factory rear swaybar was removed, ensuring the same orientation. Figure 11
2. Loosely tighten the provided swaybar bracket bolts using the provide washers. Figure 12



3. Install the swaybar endlinks and loosely tighten the nuts. Figure 13
4. Torque the swaybar bracket bolts using 15mm socket to 66 ft-lbs. Figure 14
5. Torque the swaybar endlinks using Torx T40. 76 ft-lbs Figure 15



6. Reinstall all factory components that were removed in the reverse order.

