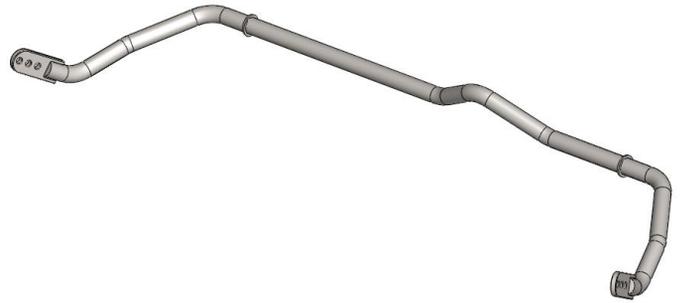




## Steeda Rear Swaybar

### For Ford Explorer

Instructions for part #555-1025

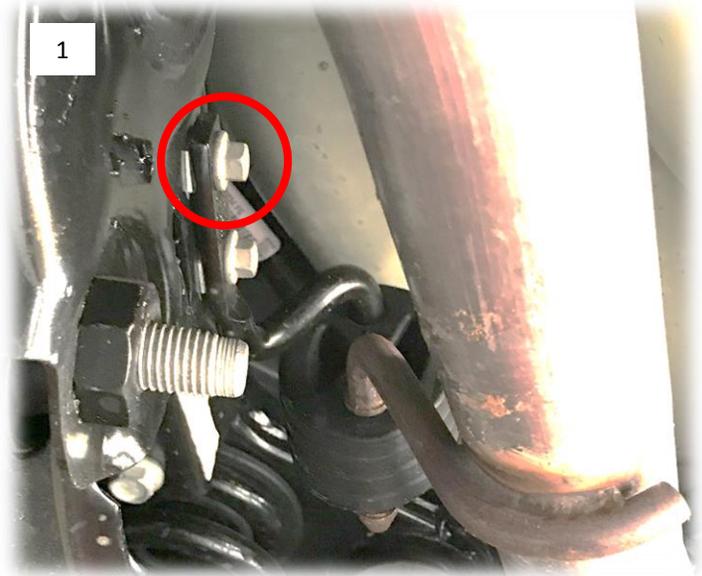


#### **Tools Needed:**

1. 7mm and 15mm box end wrenches
2. Ratchet
3. 10mm, 13mm, and 15mm sockets
4. Extension
5. Pry bar
6. Silicone spray (or similar formula)

#### **Removing the Stock rear swaybar**

1. Lift the rear of the car so that the rear wheels are off the ground. Use caution when operating a lift or jack stands to ensure the car is stable and safe to work around and underneath.
2. Support the exhaust so that it does not fall when loosened.
3. Using the ratchet, extension, and 10mm socket, remove the outer bolt indicated in figure 1 on both the driver and passenger side exhaust brackets mounted to the rear subframe.
4. Loosen but do not fully remove the inner bolt on both the driver and passenger side exhaust brackets.
5. Using the pry bar, remove the exhaust hanger from the rubber isolator on the driver and passenger side mufflers. Use silicone spray to lubricate the surface for less friction and easier removal.
6. Using the ratchet, extension, and 13mm socket, remove factory swaybar bracket bolts.
7. Using the 7mm and 15mm box end wrenches, remove the lower swaybar endlink nut.
8. Lower the exhaust for clearance to remove the factory rear swaybar.



## Installing the Steeda rear swaybar

1. Feed the Steeda rear swaybar in the same way the factory rear swaybar was removed, ensuring the same orientation.
2. Install the swaybar endlinks and loosely tighten the nuts.
3. Generously grease the inside of the polyurethane swaybar bushings and the outside of the centering washers with the supplied grease packet.
4. Slip the bushings and brackets over the swaybar to the outside of the centering washers. See figure 3.
5. Using the ratchet, extension, 15mm socket, and the provided spacer in between the subframe and the swaybar bracket, install the provided swaybar bracket bolts.
6. Torque the swaybar bracket bolts to 42 ft-lbs.
7. Tighten the swaybar endlinks.
8. Reinstall all factory components that were removed in the reverse order.

