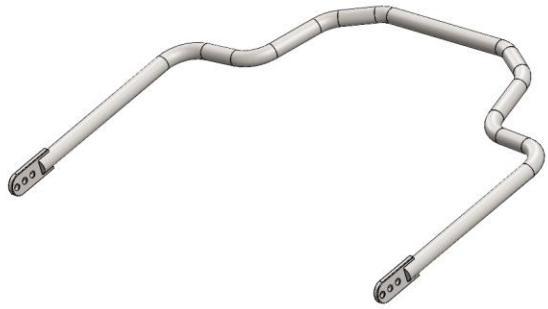
MADE IN AMERICA

STEEDA

Steeda Rear Swaybar
For Ford 2009-2014 F-150

Instructions for part #555-1026 and 555-1029



Tools Needed:

1. 16mm, 17mm, and 3/4” (deep) sockets
2. 3/8” ratchet
3. Extension
4. Wire cutters
5. 17mm, 3/4”, and 15/16” box end wrenches

Isntalling the Steeda rear swaybar

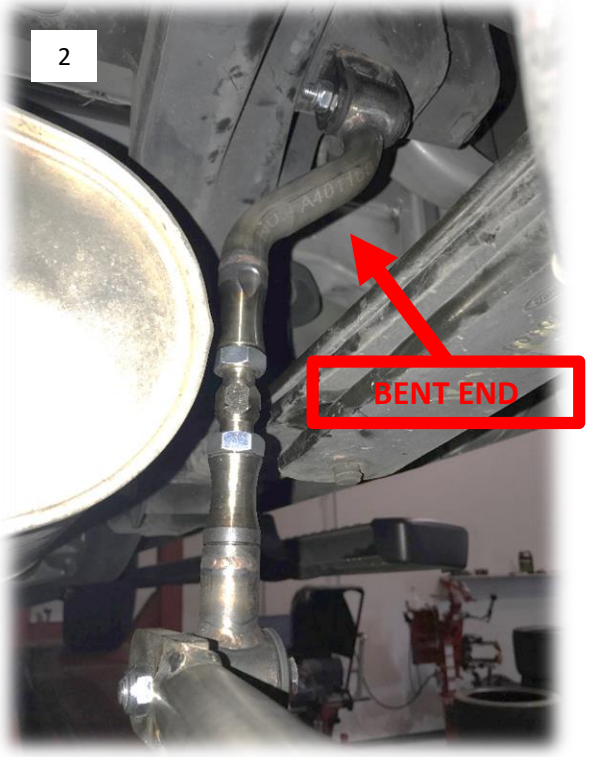
1. Lift the rear of the car so that the rear wheels are off the ground. Use caution when operating a lift or jack stands to ensure the car is stable and safe to work around and underneath.
   NOTE: Lifting the vehicle is not necessary but may help with added clearance.

2. Slide the flag nuts inside the crossmember and into position as shown in Figure 1.
   NOTE: One will go on each side of the vehicle.

3. Securely fasten the endlink pivot brackets into place using a 16mm socket with a 3/8” ratchet and extension, as wells as a provided 12mm flanged bolts. Torque to 50 ft-lbs.

4. Cut the guide wire off the flag nuts using a pair of wire cutters.

5. Insert the bent end of the endlink into the pivot bracket (as shown in Figure 2) and loosely attach using a 17mm box end wrench, 17mm socket with a 3/8” ratchet, along with the provided 10mm bolts, nuts, and washers.



6. Loosely bolt the swaybar to the endlinks using a 17mm box end wrench, 17mm socket with a 3/8" ratchet, along with the provided 90mm long 10mm bolts, nuts, washers and **aluminum spacers which go between the bar and the endlink**.
   NOTE: The washers will go on the outside of the endlink bushing and under the bolt head on the swaybar.

7. Unclip the brake line on the passenger side of the vehicle.

8. Slide the provided u-bolts over the axle in the locations shown in Figure 3.
   NOTE: Final position will be dictated by the swaybar.

9. Grease the provided swaybar bushings and install on the swaybar with the provided brackets.

10. Position the axle tube brackets over the swaybar brackets so that the bracket slots line up.

11. Swing the swaybar so that the brackets interface with the u-bolts. Use the provided 1/2" flanged nuts along with a 3/4" deep socket. Torque to 50 ft-lbs.

12. Adjust the endlinks using a 3/4" box end wrench on the adjuster until the swaybar is parallel with the ground.

13. Tighten the endlink jam nuts using a 15/16" box end wrench.

14. Torque endlink bolts to 40 ft-lbs.

15. Test drive the vehicle and recheck alignment of swaybar and clearance from other components like brake lines, wiring harnesses, and exhaust.