

# Steeda Focus Short Shifter Installation Instructions 555-7224

## Parts List

Qty.	Description
1	Shift Lever Assembly
1	Shift Boot Collar
1	Zip-tie

## Installation

**Installation Note:** Installing this shifter will defeat the reverse lockout on certain model years. The shifter disassembly procedure is slightly different for those vehicles with reverse lockout. Follow the procedure that is relevant to your car.

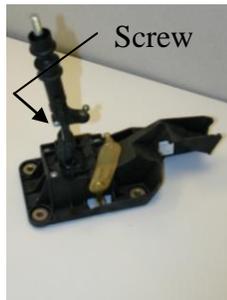
1. Remove the shifter knob by unscrewing it from the shifter shaft.
2. Release the base of the shifter boot from the center console by gently pushing the rear of the base ring toward the shaft and lifting up. When a few of the tangs have released, the whole ring should slip out of the center console fairly easily.



3. a. Vehicles WITHOUT reverse lockout (Picture to right):
  - i. Remove the boot and set aside.
  - ii. Pry the fore/aft shift cable off of the cable mount.
  - iii. Loosen and completely remove the screw holding the cable mount.
  - iv. Slide the cable mount up off of the lever. Proceed to Step 4.



- b. Vehicles WITH reverse lockout (Pictures below):
  - i. Remove the reverse lockout spring. (Shifter removed from vehicle for clarity.)
  - ii. Pull the boot upward and inside-out, exposing the shifter mechanism.
  - iii. Cut the zip-tie securing the boot to the shaft. Remove boot.
  - iv. Pry the fore/aft shift cable off of the cable mount.
  - v. Loosen and completely remove the screw holding the cable mount.
  - vi. Slide the entire reverse lockout mechanism off of the lever. Only the cable mount will be re-used. Proceed to Step 4.



At this point, you should have only a shift lever sticking out from the base. →

4. Remove 4 screws holding the shifter base cover to the shifter base.
5. Remove the shifter base cover.
6. Pull upward on the lever and toward the driver's side to release the lever from the base.
7. Gently remove the pivot sleeve from the stock shift lever.
8. Apply grease to the pivot sleeve and main pivot ball of the new lever.
9. Gently install the pivot sleeve onto the main pivot ball ensuring that the flat side of the sleeve faces forward.  
Note: The small pin protruding from the lever faces the rear of the vehicle.
10. Apply grease to the end of the side pin.
11. Install the lever into the base by locating the end of the side pin into the socket of the Z-bar and then guiding the pivot sleeve into the shifter base by matching up the flat face on the sleeve with the flat face on the base.
12. Once the shift lever is fully seated ensure that the Z-bar bushings are properly seated.
13. Install the shifter base cover and secure with the 4 screws removed in Step 4. Test for smooth operation front-to-back and side-to-side. If side-to-side is difficult, make sure that the Z-bar bushings are seated correctly.
14. Ensuring that the mounting ball faces forward, slide the cable mount down the lever until the rear pin bottoms on the slot. Install and tighten the screw that was removed in Step 3.
15. Snap the fore/aft cable back onto the cable mount ball.



16. Vehicles WITHOUT reverse lockout (Pictures to right):
  - i. Turn the shifter boot inside-out.
  - ii. Cut off most of the plastic sleeve with a hacksaw, leaving 1/4-1/2".



Vehicles WITH reverse lockout (Pictures below):

- i. Turn the shifter boot inside-out.
- ii. Thread the supplied zip-tie through the top of the boot in the same manner as factory.
- iii. Insert the supplied shifter boot collar as shown and tighten the zip-tie to secure it.
- iv. Trim the front of the plastic ring around the leather boot with a pair of wire cutters, as shown in the pictures. This is to be done to prevent the shift boot from interfering with the raised shift cable on the new shifter.
  - Remove the front staple, trim back the bottom edge of the leather boot with a pair of sharp scissors or Exacto knife. Be careful not to cut too much off. Leave the two holes in the boot intact, so the boot will still be held in place by plastic tabs.
  - Cut the plastic down as much as possible without removing the two plastic tabs that hold the boot to the console plate. Cut down an area about 2¼ inches wide, between the two staples on the sides.



17. Install the shifter boot onto the lever.
18. Install the shifter ball onto the lever.
19. Re-attach the base of the shifter boot to the top of the console opening.

