



STEEEDA

Focus ST Shifter Base Bushings

Instructions for 555-7060



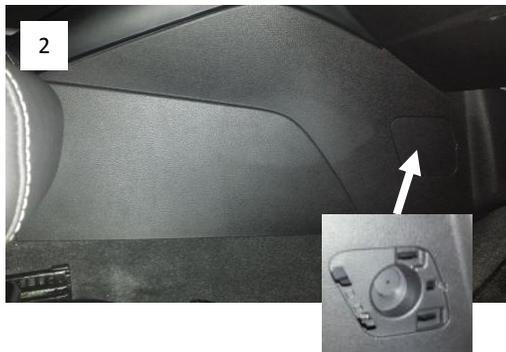
Tools Needed:

1. 10mm socket/ratchet or wrench
2. 7mm socket
3. Flat Head Screwdriver

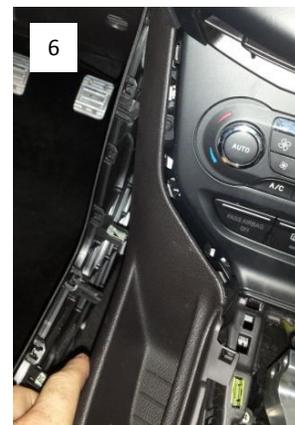
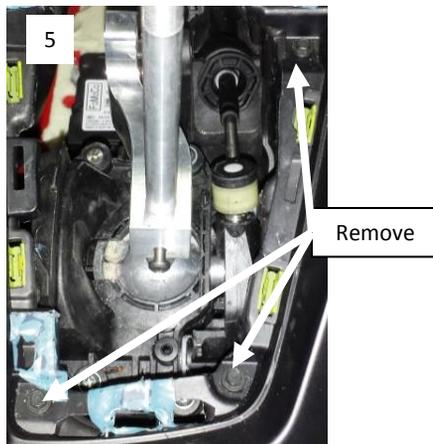
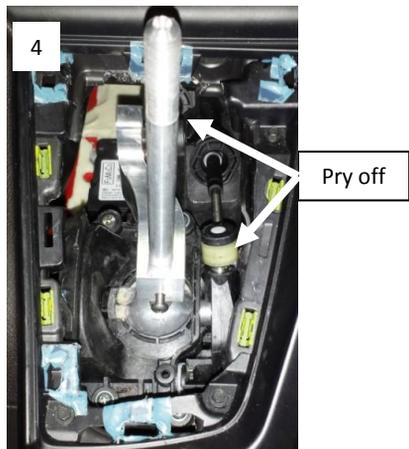
Note: Refer to factory service manual for correct torque specs.

Installation

1. Place the car on a level surface with the transmission in neutral and engage the parking brake.
2. Pop loose the rear of the driver side cover panel and move it to the side. The section that is below the change holder needs to be pulled away from the center console. It might be easier to start from the bottom of the panel and pull out moving towards the top.
3. Remove the passenger side cover panel completely. There is a fastener behind the rectangular panel near the front of the cover. That fastener can be removed simply by pulling the panel outwards.
4. Gently lift up/tug on the trim bezel around the shifter boot. There are four clips to unclip, two on the left, and two on the right. This is the easiest to do by gripping the bezel through the boot. You may want to shift/reposition the boot when doing the left and right sides.
5. Unscrew the shifter knob. Lift the boot, reverse lockout mechanism, and trim bezel off the shifter and set aside.

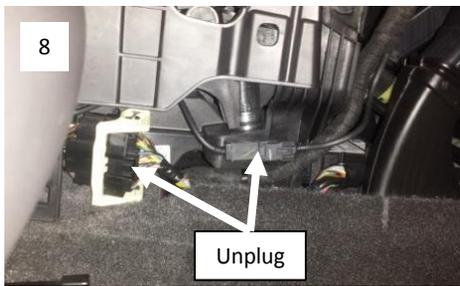


6. Gently pry the shifter cable sockets off both ball studs on the shifter. This can be done with a small prying tool, or a large flat tip screwdriver between the shifter and the socket. See figure 4.
7. Remove the trim panel screws. See figure 5.
8. Remove the trim panel by pulling it up and to the rear of the car. There are not any tabs in the front of the trim panel. It will slide out once the screws are removed and the rear tabs have been popped loose.
9. Remove the change holder panel by gently pulling it up and towards the rear of the car. See figure 6.

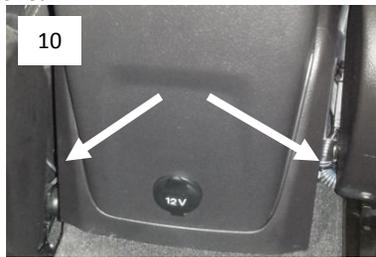
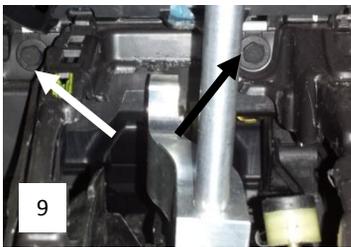


10. Remove the parking brake cover. Pull the front of the cover up to release the latches. The boot will slide off over the parking brake handle.

11. On the passenger side of the center console, disconnect the power and the USB connectors. Unclip the harness from the shifter base frame. The harness will stay with the center console when it is moved.



12. Remove the bolts from the center console. There are 2 in the front and 2 in the rear.

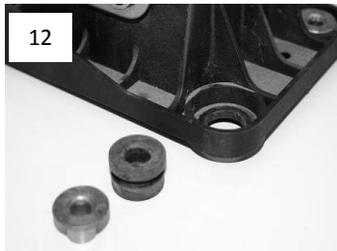
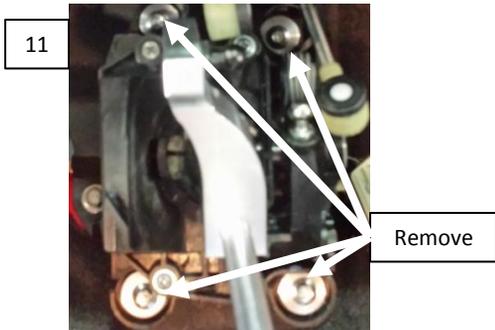


13. Remove the 4 shifter base screws. See figure 11.

14. Remove the shifter cables from the shifter base. Slide the locking sleeve back away from the shifter base, and pull the cables up to remove. Note: This step can be skipped, and steps 15, 17 & 18 can be performed with the shifter base in place.

15. Remove the steel sleeves and rubber grommets from the shifter base. See figure 12.

16. Place the shifter base back in position.



17. Place the lower Steeda bushings under the shifter base. The lower bushing is the one with the larger OD and the counter bore.

18. Place the upper bushings into the shifter base. The top bushings are slightly thicker. They will fit into the lower bushings.

19. Replace and tighten the 4 screws into the shifter base. Start all 4 screws by hand before tightening to ensure proper alignment.

20. Reinstall the shifter cables into the base, and reconnect them to their respective ball studs on the shifter linkage.

21. Reinstall the center console.

22. Reinstall the remaining panels in reverse order of removal. Before installing the passenger side cover panel, be sure to reconnect the power and USB connectors. To help reinstall the passenger side panel, it will help to remove the small rectangular cover near the front so the fastener behind it can be positioned correctly.

23. Be sure to reinstall the center trim panel screws after placing the trim panel in position.

24. Reinstall the shifter boot and shift knob.

