

# G-TRAC BRACE INSTALLATION INSTRUCTIONS

Part numbers 555-5400, 555-5500, 555-5510

This kit contains:

- 1 G-TRAC bar
- 4 7/16 washers
- 2 7/16 Socket head (Allen) bolts
- 2 7/16 Nylon lock nuts

- 1) Raise the front of the car and support it on jack stands. Consult your owner's manual for proper jacking points. Never work on a car that is only supported by a jack.
- 2) Position the G-TRAC bar on the K member, parallel with the front of the bellhousing as shown in the picture. Center the holes on each end of the brace on the K-member flange. Part numbers 555-5400 and 555-5500 line up between the rear A-arm bushings, as shown in the picture. Part number 555-5510 fits on the very back end of the K-member flange, behind the rear A-arm bushings. (Not pictured).
- 3) Mark the K-member in the center of each end of the G-TRAC bar. Center punch the marks and then drill a 15/32" hole through the K-member flange on each mark.
- 4) Bolt the G-TRAC bar in place with the bolt heads at the top and the nuts on the bottom.

