



# STEEDA

2000-2014 Ford Focus

& 2013-2014 Focus ST

Rear Toe Links

555-4091



- The vehicle will require an alignment following installation.
  - Refer to a service manual for fastener torque specifications.
1. Raise the car. If you are using a jack and jack stands, be sure to properly chock the front tires.
  2. Remove the rear tire for easier access to the toe link assembly.
  3. Remove the two bolts securing the toe link to the car.
  4. Measure center to center of the factory toe link and record. Note: There could be a slight variation from one side to the other, so be sure to work with one side at a time, or record which side you are working on. It is also helpful to lay the original toe link down next to the Steeda toe link to get their lengths close. The jam nuts can be tightened easier once the toe links are installed in the car. Be sure to snug the jam nuts up to the each tube of the toe link before installing and the lengths will stay the same.
  5. Generously spread the provided grease over the faces of the bushings.
  6. Install the toe links up into the car. Note: The links have right and left handed sides. The left hand threaded side has the bushing end, this end must be installed at the hub/wheel side. The rod end side, right hand, must be installed at the chassis side.
  7. Reinstall the factory hardware and torque to 45 ft./lbs.
  8. Once the toe link is tightened to its mounts, hold the link with a wrench on the flat of the insert, and tighten the jam nuts on both sides. Tighten the jam nuts to 45/50 ft./lbs.
  9. Perform the same steps on the other side.
  10. Once completed, recheck all fasteners and lower the car safely.
  11. Test drive the car to see if there are any squeaks or rattles. If not, have the vehicle aligned at a certified alignment facility.