



STEEDA

Lower Engine Mount

For: 2013 Ford Focus ST

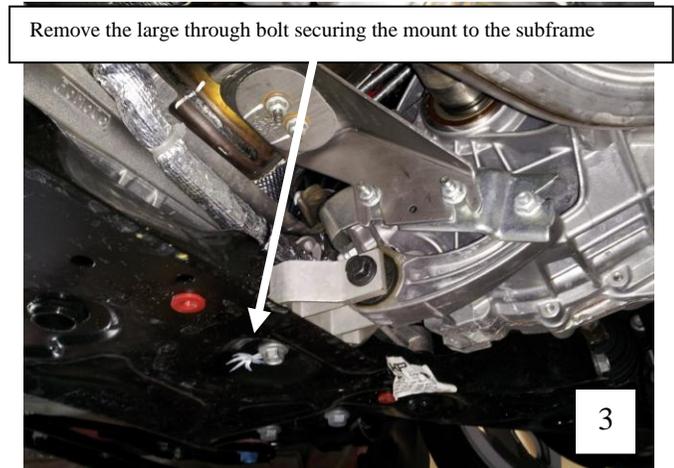
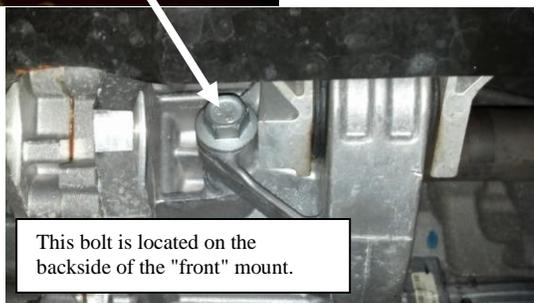
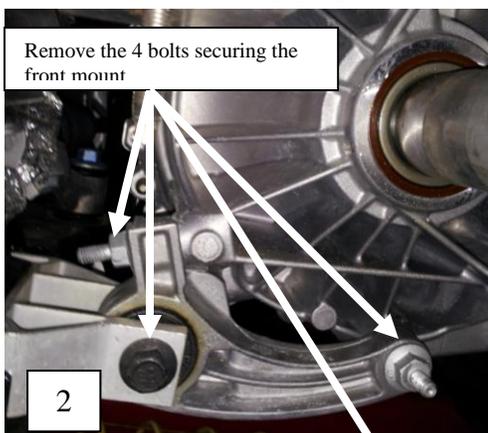
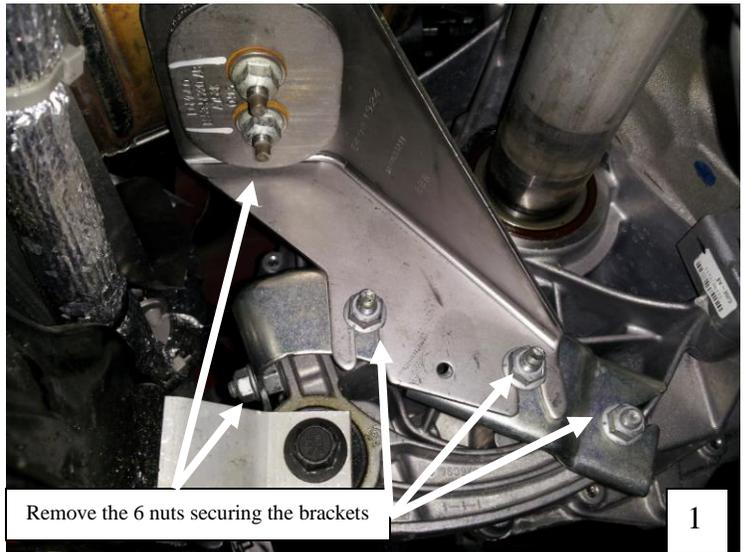
Installation Instructions For Kit #555-4017



- A qualified technician should be used if you are not confident with replacing the factory lower engine mount.
- A Ford service manual should be used in tandem with these instructions for further assistance, and torque specifications.

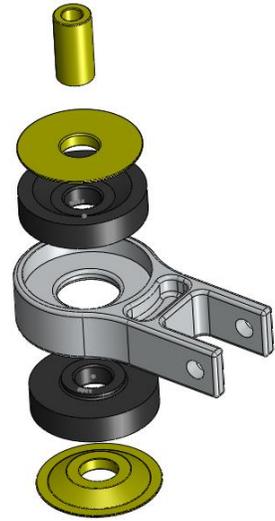
Removal of the factory Engine Mount

1. Lift the front of the car so that the front wheels are off the ground, and you have enough room to work under the engine. Use caution operating a lift or jack stands to ensure the car is stable, and safe, to work around, and underneath.
2. Remove the lower splash shield.
3. Remove the six nuts securing the two exhaust brackets to the mount. See figure 1. Remove the brackets and set aside.
4. Remove the three bolts securing the "front" mount to the transmission. See figure 2.
5. Remove the large bolt in the subframe securing the "rear" mount to the chassis. See figure 3.
6. Place a small prybar between the subframe/chassis and the transmission and gently pry the drivetrain forward while maneuvering the mount assembly out. Make sure not to pry against any lines or harnesses.



Assembly of the Steeda Engine Mount

7. The mount comes with the 70 durometer (softer) bushings already installed in the mount. If you chose to use the 88 durometer (firmer), or a combination of the two bushings you will need to swap them. To do so:
 - a. Remove the top and bottom steel washers and set aside.
 - b. Push the steel center sleeve out.
 - c. Pry the bushings out with a screwdriver.
 - d. Install the new bushings in the same orientation.
 - e. Generously apply the provided grease to the faces of the bushings that the steel washers and sleeve mate with.
 - f. Reinstall the steel sleeve
 - g. Reinstall the steel washers.



Installation of the Steeda Engine Mount

8. Install the Steeda engine mount in the same location and orientation as the factory mount, in the subframe. Do not reinstall the large through bolt, yet
9. Reinstall the “front” mount bracket into position. You may need to gently maneuver/pry the drivetrain a bit to fit the mount(s) back into place.
10. Reinstall, and reuse, all the factory bolts.
 - a. Secure the clevis end of the Steeda mount to the “front” mount with the factory through bolt and the provided lock nut. Torque to 83 ft-lbs.
11. Reinstall the exhaust brackets.
12. Reinstall the splash shield. You are done!

Thank you for choosing Steeda Autosports! If you have any questions or comments please call us at 954-960-0774 or email GoFast@Steeda.com