



Steeda 2015+ Ford Focus ST Intake Installation Instructions For Part: 555-3208



Removal of the factory air intake:

1. Remove the engine cover by gently pulling up on the cover around the corners.
2. Loosen the hose clamp securing the rubber intake tube to the hard plastic intake tube. *(figure 1)*
3. Remove the three bolts securing the hard plastic intake tube to the engine. Note the location of the stud that secures the engine cover.
4. Loosen the hose clamp securing the two sections of the hard plastic intake tube together. Remove the front section of the tube from the car.
5. Remove the PCV hose from the rear section of the intake tube and remove the other end from the valve cover and discard. *(figure 2)*
6. Loosen the hose clamp securing the hard plastic intake tube to the turbo. Gently pull up on the tube and remove it from the turbo.

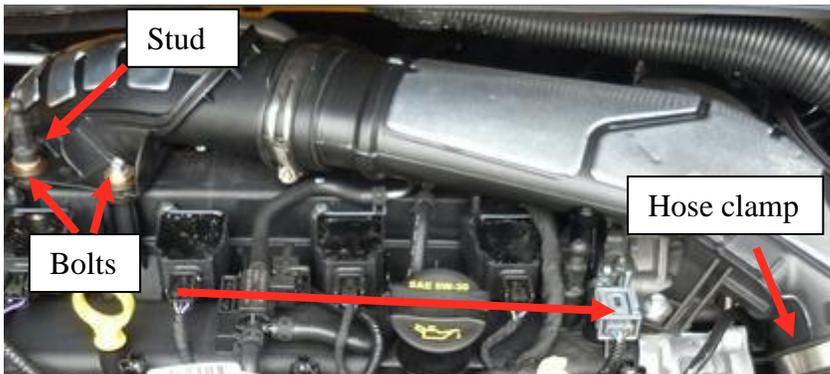


Figure 2



Figure 1

Installation of the Steeda Intake Tube Upgrade:

1. Install the silicone reducer onto the turbo inlet. Install and tighten the small hose clamp onto the turbo inlet side of the reducer. *(figure 3)*
2. Place the larger hose clamp over the reducer and let it rest on the lower clamp and/or turbo.



Figure 4



Figure 3

3. Carefully insert the upgraded intake tube into the reducer on the turbo.
4. Bring the hose clamp up to the top of the reducer, and tighten. Make sure the hose clamp is lined up with the reducer all the way around. And not off of one edge. (figure 4)
5. Install the rubber intake hose from the air box onto the upgraded intake tube and tighten the hose clamp.
6. Take the supplied thread PCV adapter and install it to the Steeda intake tube at the welded insert. (figure 5)



Figure 5

7. Secure the factory PCV line to the Steeda adapter.
8. Install and tighten the supplied 6mm screw for the bracket onto the intake tube. (figure 6)
9. Install and tighten the stud back into its original position. (figure 7)
10. Verify all the hose clamps are tight. Replace the engine cover.



Figure 7

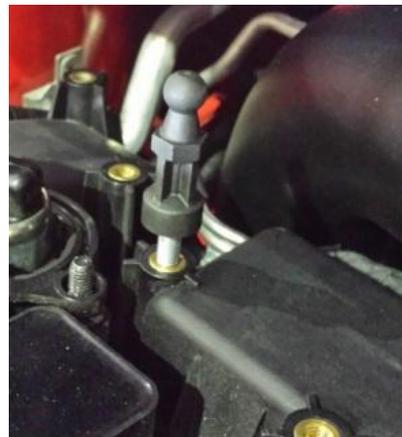


Figure 6