

STEEDA COLD AIR KIT

03-04 Mach 1

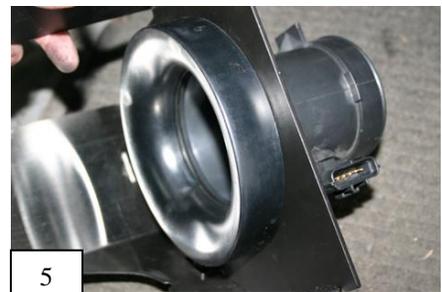
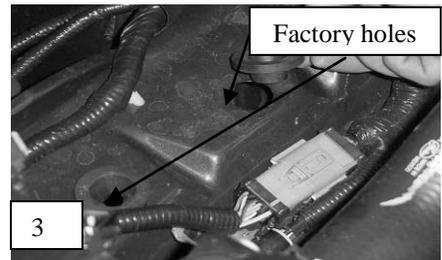
Instructions for part # 555-3121

Removal of stock assembly

- 1 Remove the stock intake assembly. Start by removing the 8mm bolt holding the stock air clean assembly to the fender (**Pic.1**).
2. Remove the vacuum line at the top of the intake tube were it connects to the throttle body.
3. Unplug the Mass air meter and the Air intake sensor. Remove the intake tube that goes to the shaker hood. (**Pic.2**).
4. Loosen the worm clamp that secures the intake tube to the throttle body for easier movement and placement of new CAI.
5. Disconnect the mass-air meter from the factory air cleaner. Use a 10mm socket to disconnect the 4 bolts.

Installation of the Steeda Cold Air Kit

1. Remove the rubber grommets from the bottom of the stock air cleaner housing. Place them back into the factory holes in the engine compartment (**Pic.3**).
2. Attach the mass-air meter to the cold air base using the supplied bolts and washers.** Please note that on some vehicles, removing the mass air screen will cause the vehicle to stall. If this happens, please re-install the screen between the mass air and the CAI base without the rubber seal.** The supplied gasket should go between the meter and the base and bolt into the velocity stack. Make sure you position the pieces correctly. Attach the stainless steel heat shield around the base using a 1/8 Allen wrench to tighten the 3 screws. (**Pic.4 & 5**).
3. Move any wires that will cause the cold air base not to sit flat.
4. Attach the new high-flow air filter to the base using the supplied filter clamp. Then place the base down with the nipples going through the factory rubber grommets. (**Pic.6**).
5. Tighten the worm clamps on the factory rubber intake tube between the throttle body. Then re-attach the vacuum hose and plug back in the mass-air and air-intake sensor. Attach factory shaker intake onto new Steeda CAI (**Pic.7**).
6. Reuse the rubber grommet that mounts the factory air box to the fender. Use this on the new heat shield and the OEM 8mm bolt to attach it to the fender. Double-check all wire, air hose and vacuum line connections before starting the car (**Pic.8**).



Warning: Not approved for sale in California or states that require a California E.O. #. This part has been designed and is intended for off-road application only. Installation of this part on a vehicle that is driven on public roads may violate U.S. and Canadian laws and regulations.

Note: Federal and several state and provincial laws prohibit the removal, modification or rendering inoperative of any part that affects emissions or safety on motor vehicles used on public streets or highways. Steeda Autosports assumes no liability for any violations arising out of any federal, state or provincial emissions or safety requirements on motor vehicles arising out of the customer's modifications and/or use of Steeda products. It is the responsibility of the customer to determine if their modified vehicle complies with applicable laws.

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