



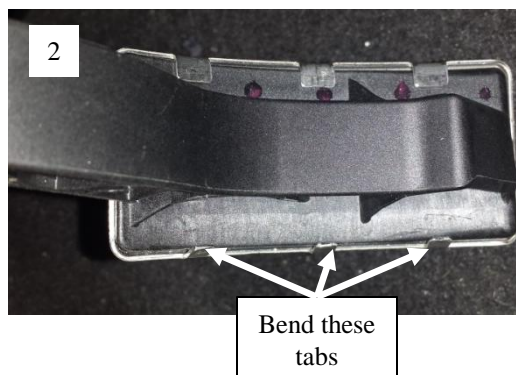
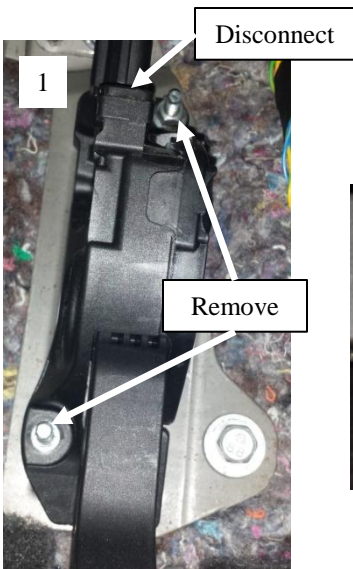
# STEEDA

## 2013 Focus ST Pedal Covers

Instructions for parts #555-1266 & 555-1267



1. Set the parking brake.
2. Remove the covers from the brake and clutch pedals. Grab the back side of the top or bottom of the cover and pull away from the pedal to remove.
3. The easiest method of mounting the cover on the accelerator pedal, is to remove the pedal assembly from the car. To do so, disconnect the harness from the pedal assembly. Next, remove the two 10mm nuts, securing the assembly to the firewall. The entire assembly can now be removed from the firewall. See figure 1.
4. Remove the accelerator pedal cover by carefully bending the tabs away from the pedal on one side of the cover. The cover can then be maneuvered off of the pedal. See figure 2.
5. Hold the Steeda pedal over the factory pedals, and use them as a template to mark where the holes need to be drilled. Check the back to ensure clearance for the nuts. Clearance should only be a problem on the accelerator pedal, depending on where you want to position the pedal cover. (As long as some of the nuts can be installed on the back side of the accelerator pedal cover, it will be secure. See figure 3.)
6. Drill the holes in the factory clutch and accelerator pedals using a 9/64" drill bit.
7. Carefully, thread the 8-32 x 3/4" bolts into the pedals before installing the covers to tap the threads.  
Note: Do not thread the 8-32 x 3/4" bolts into the top right hole of the clutch pedal. It will be too long for that position. Use the provided #8 x 1/2" screw for the top right hole. Only thread it in once the other three bolts have been installed into the pedal. There is no need to tap the hole for this screw.
8. Remove the screws and place the pedal covers over the factory pedals. Screw the pedal covers to the pedals. Be careful not to over tighten the clutch and accelerator pedal, or you may crack the plastic pedal.
9. The brake pedal cover will be installed slightly differently onto the metal brake pedal. Drill 3 holes in this pedal using a 3/16" drill bit. There is no need in tapping the threads into this pedal. Install the three 8-32 x 3/4" bolts and lock nuts in this pedal now. Do not drill the top right hole for this pedal.
10. Drill the top right hole of the brake pedal with a 5/32" drill bit. This pedal will also use the supplied #8 x 1/2" screw for the top right hole. Install the screw and tighten all of the bolts.
11. Install the accelerator pedal assembly in reverse order of removal. Make sure to reconnect its harness.



***This kit is designed, intended and sold for racing and competition use only. Steeda assumes no responsibility for the fitment and function of this product whatsoever. The customer assumes full responsibility of the conditions of the product and assumes full responsibility for any result, consequence arising out of its installation and use in your vehicle. Further, in purchasing this product, the customer agrees to hold Steeda Autosports, Inc. and Steeda manufacturing and engineering harmless for any damages to person or property resulting from installation or use of this product. No warranty is implied or expressed.***