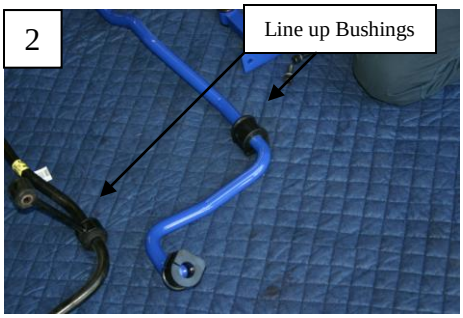
Steeda S197 Mustang
H.D. Rear Sway Bar End Links
Installation Instructions
Part # 555-1060

1. To facilitate the installation of the Steeda H.D. Rear Swaybar End Links, it is necessary to raise the entire vehicle to access the rear suspension. If a car lift is not available mount the car on jack stands.

2. Remove the two (2) bolts that attach the end links to the frame rail. Pull the factory end links from the mount and discard the nuts.

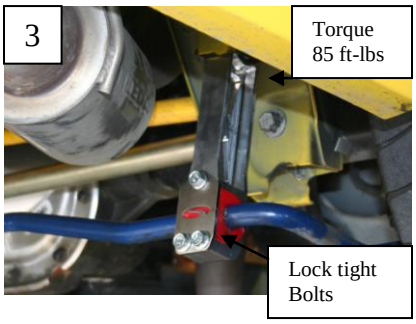
3. Remove the bolts that mount the factory bushing clamps and swaybar to the axle assembly. The factory bushing clamps will be re-used. It may be helpful to have a second set of hands to hold the bar while removing these last four (4) bolts. Remove the factory swaybar.



4. Slide the bushings off the ends of the swaybar and set aside for reuse.

5. Measure and note the distance between the centerlines of the factory end links.

6. Lightly lubricate the swaybar with a light oil (WD-40) from the factory end link to the ends of the bar. Slide the factory end link off the bar. Insert the factory bolts and torque to 85 lb-ft using the provided flange nuts.



7. Liberally grease the bore of the sway bar bushings as shown in **Figure 1**. Failure to adequate lubricate the bushings may cause squeaking noises.

8. Slide the two (2) provided and greased bushings over the tips of the swaybar and locate in approximately the same locations as on the old bar per the measure taken in Step 5 (approximately 37¼”). **Figure 2**

9. Reinstall the lubricated factory bushings removed in Step 4 in the original locations.

10. Grease the upper bushing of the Billet swaybar end link and install it into the chassis bracket. Insert the factory bolts and torque to 85 lb-ft using the provided flange nuts. Then install the swaybar and End link logo plates, so that the Steeda logo will face towards the rear of the vehicle (18-lb-ft). **Figure 3**

11. Re-use the stock bushing clamps (removed in Step 3) and bolt up the two ends of the bar to the axle housing. **Figure 4**

12. Re-check all fasteners, remove the vehicle from the jack stands (if used) and enjoy!

*Thank you for choosing **STEEDA**. Any questions and/or comments on these instructions*

*Please contact us at **(954) 960-0774** or e-mail us at **gofast@steeda.com***

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